

Date: Thursday, 05/06/2008 1:11:28 PM  
 User: Jean-Luc Menard

## Process Sheet

|                       |                                       |                  |               |
|-----------------------|---------------------------------------|------------------|---------------|
| Customer              | : CU-DAR001 Dart Helicopters Services | Drawing Name     | : BUSHING     |
| Job Number            | : 39726                               |                  |               |
| Estimate Number       | : 12411                               |                  |               |
| P.O. Number           | :                                     | Part Number      | : D35011      |
| This Issue            | : 05/06/2008 S.O. No. :               | Drawing Number   | : D3501 REV A |
| Prsht Rev.            | : NC                                  | Project Number   | : N/A         |
| First Issue           | : 1 / Type : MACHINED PARTS           | Drawing Revision | : A           |
| Previous Run          | : 35782                               | Material         | :             |
| Written By            | : <u>JLM/06-05</u>                    | Due Date         | : 12/06/2008  |
| Checked & Approved By | :                                     | Qty:             | 245           |
| Comment               | : Est Rev:A New Issue 06-05-09 JLM    | Um:              | 200           |
|                       |                                       |                  | Each          |

## Additional Product

Job Number:



|         |                       |               |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

|     |           |                    |
|-----|-----------|--------------------|
| 1.0 | M303R0750 | 303 Round Bar .75" |
|-----|-----------|--------------------|



245



Comment: Qty.: 0.0831 f(s)/Unit Total : 12.4583 f(s)

303 Round Bar .75"

(M303R0750)

Batch: M107857

MMF 08/06/07

|     |          |                          |
|-----|----------|--------------------------|
| 2.0 | HARDINGE | HARDINGE CNC LATHE SMALL |
|-----|----------|--------------------------|



245



Comment: 1-TURN AS PER FOLIO FA650 & DWG D3501 ,

FOLIO REV: AA

DWG REV: A

2-DEBURR AS REQUIRED

DJP/MMF 08/06/07

|     |     |  |
|-----|-----|--|
| 3.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE |
|-----|-----|--|



DJP/MMF 08/04/07

245



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

|     |     |              |
|-----|-----|--------------|
| 4.0 | QC8 | SECOND CHECK |
|-----|-----|--------------|



Comment: SECOND CHECK

MMF 08/04/07

245

|     |             |                       |
|-----|-------------|-----------------------|
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 105

8/6/9

245x

SEP

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 39726

Part Number: D35011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/06/10 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

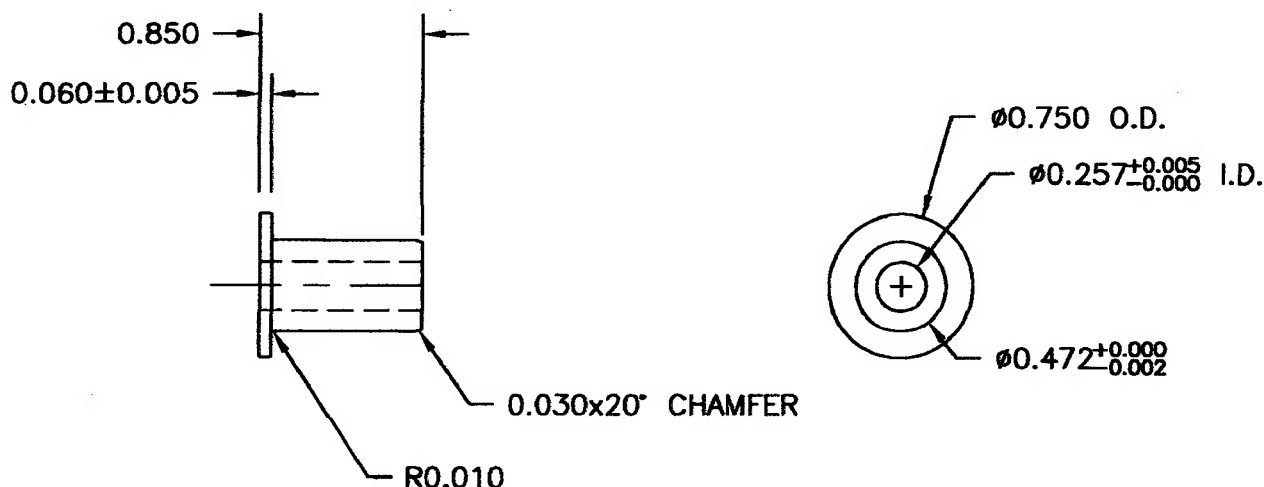


CY08/06/09

**DART**

|                  |                |   |                        |
|------------------|----------------|---|------------------------|
| DESIGN<br>QP     | DRAWN BY<br>QP | DART AEROSPACE LTD<br>HAWKESBURY, ONTARIO, CANADA |                        |
| CHECKED<br>H     | APPROVED<br>H  | DRAWING NO.<br>D3501                              | REV. A<br>SHEET 1 OF 1 |
| DATE<br>06.04.18 |                | TITLE<br>BUSHING                                  | SCALE<br>1:1           |
| A                | 06.04.18       | NEW ISSUE   |                        |

w/o 39726

**D3501-1 BUSHING**

- 1) MATERIAL: AISI 303 SS (REF DART SPEC. M303R)
- 2) FINISH: NONE
- 3) BREAK ALL UNMACHINED SHARP CORNERS 0.010 MAX
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

RELEASED

06.08.15 H

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